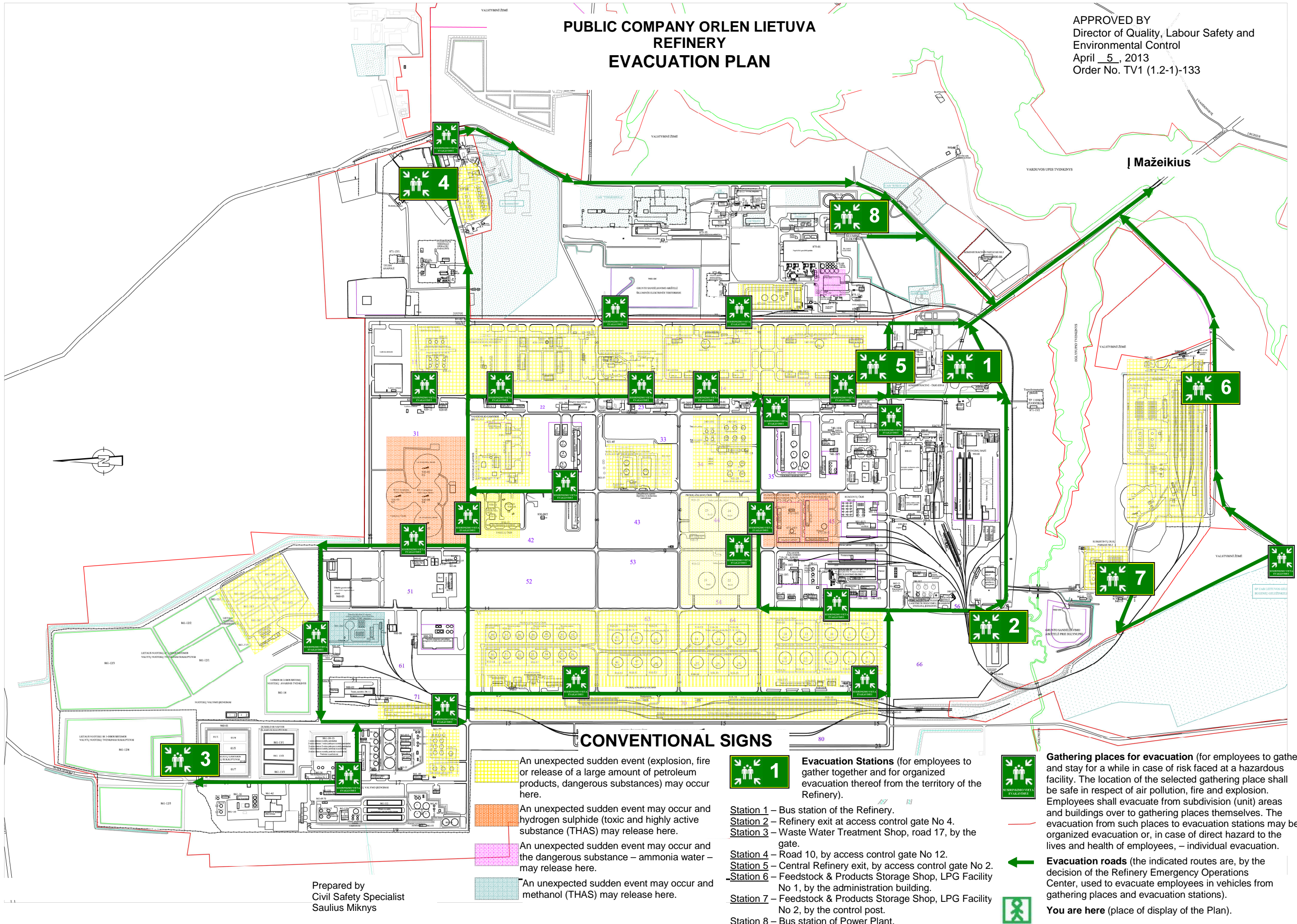






# PUBLIC COMPANY ORLEN LIETUVA REFINERY EVACUATION PLAN

APPROVED BY  
Director of Quality, Labour Safety and  
Environmental Control  
April   , 2013  
Order No. TV1 (1.2-1)-133



## CONVENTIONAL SIGNS

-  An unexpected sudden event (explosion, fire or release of a large amount of petroleum products, dangerous substances) may occur here.
-  An unexpected sudden event may occur and hydrogen sulphide (toxic and highly active substance (THAS) may release here.
-  An unexpected sudden event may occur and the dangerous substance – ammonia water – may release here.
-  An unexpected sudden event may occur and methanol (THAS) may release here.



**Evacuation Stations** (for employees to gather together and for organized evacuation thereof from the territory of the Refinery).

- Station 1 – Bus station of the Refinery.
- Station 2 – Refinery exit at access control gate No 4.
- Station 3 – Waste Water Treatment Shop, road 17, by the gate.
- Station 4 – Road 10, by access control gate No 12.
- Station 5 – Central Refinery exit, by access control gate No 2.
- Station 6 – Feedstock & Products Storage Shop, LPG Facility No 1, by the administration building.
- Station 7 – Feedstock & Products Storage Shop, LPG Facility No 2, by the control post.
- Station 8 – Bus station of Power Plant.



**Gathering places for evacuation** (for employees to gather and stay for a while in case of risk faced at a hazardous facility. The location of the selected gathering place shall be safe in respect of air pollution, fire and explosion. Employees shall evacuate from subdivision (unit) areas and buildings over to gathering places themselves. The evacuation from such places to evacuation stations may be organized evacuation or, in case of direct hazard to the lives and health of employees, – individual evacuation.



**Evacuation roads** (the indicated routes are, by the decision of the Refinery Emergency Operations Center, used to evacuate employees in vehicles from gathering places and evacuation stations).



**You are here** (place of display of the Plan).

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